REPLACING POWER UNIT

For ETH standard volume AC horn signal:

A. Disconnect power.

**WARNING**

To prevent electrical shock, all power must be turned OFF before and during installation and maintenance.

B. While holding body cover to prevent it from accidentally falling out of housing, remove clamping ring that secures the body cover to the housing. Remove body cover from housing by pulling cone outward, hence unplugging power unit.

**CAUTION**

Hammers or prying tools must not be allowed to damage the serrated flange surfaces. Do not handle cover roughly, or place them on surfaces that might damage or scratch the surfaces.

C. Separate power unit from cone by removing 6 round head screws from flange. Set aside power unit.

INSTALLING REPLACEMENT POWER UNIT

D. Align plate on power unit with 6 machine holes and 2 guide holes on brass cover body. Do same with ring washer. Assemble cone to body cover with the 6 round head screws.

**CAUTION**

Check for dirt, grit or other foreign material on the mounting surfaces of the body cover and housing. Be certain that each surface is wiped completely clean before reassembling. Surfaces must fully seat against each other to provide a proper explosionproof seal.

E. Replace body cover to housing making certain to mate 2 prong plug with receptacle. While holding body cover in place, position clamping ring over cover and tighten securely to provide explosionproof seal.

Secure with setscrew.

See IF1023 for maintenance information.