1. Open door frame. Remove two wing nuts that secure wireway cover. Cover is held by chain support for ease of installation.

2. Using sheet metal drill, drill two .312 in. diameter holes at positioning “dimples” in top surface of housing for each suspension bracket. See figures. Clean all foreign material out of housing after drilling holes.

3. Remove any burrs from surface after drilling so sealing gasket can seat fully between bracket and housing.

4. Attach suspension brackets to housing following illustrations in figures.

5. Replace wireway cover and secure with two wing nuts. Close door frame and secure with door clamps.

**WARNING**

Be sure electrical power is turned off before and during installation or maintenance.

**CAUTION**

Remove any burrs from surface after drilling so sealing gasket can seat fully between bracket and housing.

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