1. **4, 6, 8 BUTTON PENDANT ONLY**
   If toggle switch option is used, mount per instructions on reverse side. If the pilot light option is used, mount per instructions contained in its kit package.

2. Remove jacket from pendant end of cord for a distance of:
   - 19" for 8 button
   - 15" for 6 button
   - 12" for 4 button
   - 6" for 2 button

3. Select proper grommet from table 1. Slide onto cord with tapered end leading to a point of 1 1/2 inches beyond skinned section.

<table>
<thead>
<tr>
<th>PENDANT STATION</th>
<th>CORD/CABLE OD RANGE</th>
<th>GROMMET</th>
<th>GROMMET ID</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-Button</td>
<td>417-525</td>
<td>SMALL</td>
<td>8.62</td>
</tr>
<tr>
<td>4-Button</td>
<td>525-616</td>
<td>LARGE</td>
<td>5.53</td>
</tr>
<tr>
<td>6-Button</td>
<td>616-718</td>
<td>LARGE</td>
<td>5.84</td>
</tr>
<tr>
<td>8-Button</td>
<td>700-810</td>
<td>LARGE</td>
<td>6.00</td>
</tr>
<tr>
<td>8-Button</td>
<td>700-810</td>
<td>SMALL</td>
<td>5.70</td>
</tr>
<tr>
<td>8-Button</td>
<td>700-810</td>
<td>MEDIUM</td>
<td>6.69</td>
</tr>
<tr>
<td>8-Button</td>
<td>700-810</td>
<td>LARGE</td>
<td>7.78</td>
</tr>
</tbody>
</table>

   **Table 1**

   **See figure 1.** Use soap or silicone grease on cord jacket if necessary to slip grommet in place.

4. Mount cable clamp bracket to pendant front using two #10 lock washers and two #10-24 x 5/16 machine screws. Refer to figure 1 for proper positioning. Slip the cable clamp into position in the rectangular hole of the bracket.

5. Slide cord through clamp until grommet is in proper position. Seal grommet properly in pendant front half. Tighten clamp on cord. Tighten both screws equally.

6. **Important:** For the following steps at least 1/2 inch of conductor slack must be provided for every conductor. This prevents strain from being transmitted to connections.

7. Cut ground wire to length and skin approximately 1/2 inch. Secure to pendant front using the hex head green colored screw and cup washer provided.

8. Connect wires to the pilot light and toggle switch if these options are used.

9. Cut off skin, and attach conductors to switch terminals as required. Place the switches in the front half such that the common terminal is toward the pendant top.

10. Install switches in the front half such that the common terminal is towards the pendant top. Place the separator sheet over the switches, ensuring it is fully seated in the pendant front. Install the barriers over each switch (See figure 2).

11. Cut off skin, and attach conductors to switch terminals as required. Route wiring on top of plastic separator.

12. Use cable ties provided to neatly harness the wires behind the back center of the switches. The wires must be kept clear from the diagonally opposite outside switch corners for proper support and sealing of the switches.

13. Invert base section onto assembly, making sure all conductors are neatly within the gutter provided and edge is completely clear to make watertight seal. Securely fasten with the shoulder screws provided.

14. Snap desired indicator discs in position on face of front half.

15. Secure strain relief member to tab extending from the top of pendant. Strain relief member should be 2 inches shorter than electric cable/cord to insure slack in cable/cord at all times.

16. Verify proper operation before applying power.

**WARNING:** FAILURE TO CAREFULLY FOLLOW INSTRUCTIONS COULD RESULT IN SERIOUS BODILY INJURY AND/OR PROPERTY DAMAGE.
UNITS WITH TOGGLE SWITCH ONLY

1. Pendant front half to be modified as shown in Figure 3.

2. Toggle switch to be installed and locked in position with switchguard protection per Figure 4.

3. The toggle switch is to be installed with switch marking "ON" in the up position as shown in Figure 5.

4. Switch guard markings "ON" - "OFF" to be properly installed taking care not to damage the toggle boot. The guard is to be securely mounted to pendant front using the #6 self tapping screws furnished.

Figure 3

PUNCH HOLE THROUGH NEOPRENE DIAPHRAGM AS INDICATED BELOW.

SCREW HOLE (A): 1/8" DIA. APPROX.
SWITCH HOLE (B): 7/16" DIA. APPROX.

Figure 4

CAUTION: BEFORE WIRING, RECHECK SWITCH ASSEMBLY AND SWITCH GUARD TO INSURE "ON" IS IN THE UP POSITION.

WIRING SUGGESTIONS

A method for electrically interlocking 1 speed push-button stations. Only 2 stations illustrated.

A method for wiring 2-speed push button stations. Only 2 stations illustrated.

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